

Analysis of motion in single-point mooring systems

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Keywords: modelling, stability analysis, ship hydrodynamics, simulation, offshore loading.

A mathematical model of the slow motions of ships in single-point moorings is described. The model is used for analysis of stability of equilibrium positions. An analytical criterion for stability relating main system parameters is derived under simplifying assumptions. A numerical example with a 100 000 dwt tanker showed that the effect of wind and current are of equal importance with respect to system stability, and astern propulsion is generally required to avoid stable oscillations. Stability problems in waves have not been found. The effects of time varying excitations are discussed and illustrated by simulation.

1. Introduction

During the last ten years offshore loading in single-point mooring systems (SPMs) has become an alternative to seabed pipelines for transportation of oil from offshore production installations. From originally small units designed for a sheltered environment and shallow water depths, this concept has been used to develop systems which can withstand severe offshore weather conditions in greater water depths, so that tankers up to 150 000 dwt can be moored and loaded with a high degree of regularity.

In single-point moorings, the loading terminal, or buoy, is the only reference for the ship mooring system. Usually, the connection consists of a single elastic mooring line, the hawser, between the terminal and the ship bow, and separate hose(s) for transportation of oil. Typical hawser lengths are 40-70 m. A variety of loading terminals exist ranging from small surface buoys to large manned structures (Maari 1975, Kapteijn 1976, van Santen and de Kerk 1976).

Weather condition is a critical factor for system performance and reliability (Haring 1976, Lenihan 1975, Koonce 1976). The relative motion between the terminal and the ship bow results in a large tension in the hawser. The cyclic nature of the tension, together with wear and tear of hawser and hose connections, degrade performance and reduce mooring system lifetime (Woehleke *et al.* 1978, Wheeler *et al.* 1973).

The understanding, prediction and possible control of these forces and motions are obviously an attractive goal.

Full scale observations (Haring 1976) model scale experiments and theoretical analysis (Pinkster and Remery 1975) show that the relative motion between ship and terminal consists of a high and a low frequency. The high frequency motion is due to ship and buoy oscillations with wave frequencies. The low frequency or slowly varying component is generally a complex motion of the moored ship which, in steady state conditions, originates from

1. asymptotically unstable equilibrium positions (stationary points) and
2. low frequency excitation from wind and waves.

Received 1 June 1979

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Owing to small excitation force to ship mass ratios, the low frequency motion is dominated by the characteristic periods in the system. When motion amplitudes are small, these periods are distinct, and determined by spectral analysis of the linearized system. For larger motion amplitudes, when system non-linearities are excited, however, the eigenvalues become functions of motion and additional frequency components are introduced.

Except for motions of small surface buoys where the mooring hawser may add significantly to the net restoring force, the high frequency wave response of ship and terminal can usually be analysed independently. This problem is well covered by the hydrodynamic theory for motion of ships and marine structures in waves. A corresponding general theory for moored ships does not exist. Single-point mooring problems have usually been analysed experimentally using scaled physical models (model tests) (Pinkster and Remery 1975). Such experiments, however, do not clarify the underlying mechanisms essential to an understanding of complex system behaviour. During recent years, therefore, theoretical analysis has been initiated. Wichers (1976) presented a linearized analysis which shows the main influence of some system parameters upon stability. An analytical expression for stability is given by Faltinsen *et al.* (1979) and the effect of the equilibrium position and alternative mooring arrangements are shown. The general problem of unsteadiness and non-linearity is approached using simulation (Muga and Freeman 1977, Owen and Linfoot 1976). However, to the author's knowledge no results have been published.

In the present paper, a mathematical model for analysis of low frequency motion in single-point mooring systems is described. Local stability (i.e. stability based upon linearization) of equilibrium positions in a simplified system is derived analytically in explicit form. In the general case, the local stability problem is solved by numerical techniques. Based on a case study, the results from the simplified and linearized analysis are compared with simulations on the non-linear model. The effect of low frequency excitations and high frequency motion is indicated.

2. Mathematical models

The mathematical description of the single-point mooring system is divided into models of the ship, the loading terminal, the mooring system and the environment. Coupling between ship and terminal is restricted to the mooring system, ship motion is assumed independent of water depth, and there is no interaction with other structures or ships.

2.1. The ship

The equation of motion in surge (longitudinal motion), sway (lateral motion), and yaw (turning motion about the vertical axis) is described in a coordinate system (x, y, z) fixed in the ship's centre section with positive x -axis forward. xy and xz are planes of symmetry and the ship is slender along the x -axis. Newton's law of motion gives (a dot above a variable stands for derivation with respect to time)

$$\left. \begin{aligned} m(\ddot{u} - vr - x_g \dot{r}^2) &= X \\ m(\ddot{v} + ur + x_g \dot{r}^2) &= Y \\ mk_{\psi\psi} \dot{r}^2 + mx_g(\ddot{v} + ur) &= N \end{aligned} \right\} \quad (1)$$

where (u, v, r) and (X, Y, N) are velocity and force components in surge, sway and yaw respectively, m is the mass, k_{ψ} the radius of gyration in yaw and x_g the position of the centre of gravity (see also Fig. 1). (u, v) is the velocity relative to the surrounding water. Let (\dot{x}_r, \dot{y}_r) be the ship's velocity in an earth fixed coordinate system (x_r, y_r, z_r) . Then

$$\left. \begin{aligned} \dot{x}_r &= u \cos \psi - v \sin \psi + v_{cu} \cos \psi_{cu} \\ \dot{y}_r &= u \sin \psi + v \cos \psi + v_{cu} \sin \psi_{cu} \end{aligned} \right\} \quad (2)$$

where ψ is ship heading or rotation of the ship fixed coordinate system relative to the earth fixed system. (v_{cu}, ψ_{cu}) is the velocity and direction in the fixed coordinates of the ocean current.

The acceleration force is determined by the hydrodynamic reactions, manoeuvring device operation, wind, waves and mooring hawser.

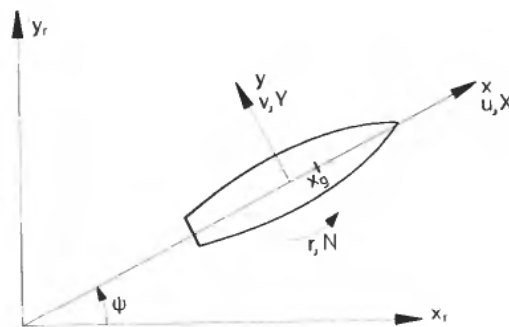


Figure 1. Ship coordinates.

(a) Hydrodynamic problem

Unlike ship motions in waves, where ideal flow theory is applicable with good results, low frequency motions of moored ships are significantly influenced by the viscous properties of the flow. Approximate theory and empirical relations, therefore, become necessary parts of these models.

The ship's oscillations with wave frequencies can be assumed independent of all low frequency motions except heading, and the high frequency wave response is calculated independently and superimposed on the low frequency motion. It is further assumed that forces associated with waves radiated by the slowly moving ships are negligible, and that mooring non-linearities do not create subharmonic motions in waves.

A common approach to the low frequency problem for ships with mean forward velocity has been to expand the hydrodynamic force in a Taylor series about this velocity, retaining a limited number of terms only (Abkowitz 1964, Crane 1966). The majority of coefficients in the expansion are assigned values by fitting the analytical expression to results from model scale experiments (Smitt and Chislett, 1974). A similar technique might also be possible when the ship is moored with zero mean forward velocity. However, unlike the 'mean forward speed' problem, which is almost linear, non-linear phenomena are essential to the 'zero speed' problem and a more

theoretical model founded in fluid mechanisms is highly desirable. Models based on this approach are described by Norrbin (1971) and Glansdorp (1975). Workable analytical expressions for different components are derived under the assumptions of ideal flow and/or simplified hull geometry. Empirically determined correction factors can be included to account for actual observed ship behaviour. The present model is based on these principles.

(b) *Hydrodynamic forces*

The hydrodynamic force consists of the ideal flow force and forces due to the viscosity of the flow.

Ideal flow forces (Norrbin 1971)

$$\left. \begin{aligned} X_{id} &= -a_{xx}\dot{u} + a_{yy}vr + a_{y\psi}r^2 \\ Y_{id} &= -a_{yy}\dot{v} - a_{xx}ur - a_{y\psi}\dot{r} \\ N_{id} &= -a_{\psi\psi}\dot{r} - (a_{yy} - a_{xx})uv - a_{y\psi}(\dot{v} + ur) \end{aligned} \right\} \quad (3)$$

where a_{ij} are the so-called added mass coefficient in the i -direction due to motion in the j -direction. Note the resemblance in structure between (1) and (3). Ideal flow forces are true inertial forces uniquely determined by the geometry of the underwater hull.

Calculations of added mass are usually based on two-dimensional methods (slender ship approximation), and three-dimensional correction factors (Berg and Utnes 1978).

Lateral *viscous forces* are associated with hydrodynamic lift and cross-flow drag (Glansdorp 1975). Lift dominates for small angles of attack, i.e. $|v| \ll |u|$ and $|r|L \ll |u|$. When the angle becomes larger, the flow separates with a following increase in lateral force due to the separated flow. Lift is due to circulation and is described by low-aspect-ratio wing theory and slender body theory (Newman 1977). The validity of these theories is restricted by the existence of separation which may take place for small angles of attack, ($< 5^\circ$). Lift, however, may exist up to much larger angles, until it finally breaks down because of stalling. This is no modelling problem, however, since lift is probably small compared to drag in the region of stall when the flow is turbulent. Cross-flow drag is described empirically.

Assuming fore-aft symmetry and three-dimensional flow, the forces due to *viscosity generated lift* become (Gerritsma *et al.* 1974)

$$\left. \begin{aligned} Y_{lift} &= -K_l \rho_w \pi T^2 (|u|v + x_{p1}' Lur) \\ N_{lift} &= -K_l \rho_w \pi T^2 L (x_{p1}' uv + x_{p2}'^2 L |u|r) \end{aligned} \right\} \quad (4)$$

where ρ_w is density of water, L the ship length, T the mean draft and K_l , x_{p1}' , x_{p2}' non-dimensional empirical coefficients describing the distribution of lift along the hull. Alternatively, the coefficients can be interpreted as three-dimensional correction factors or as an effective point of separation for each force-motion component (Berg and Utnes 1978).

A viscous model in surge is more complicated. For normal hull forms, however, the longitudinal forces are small compared to lateral forces, and the effect of errors is

probably restricted to the surge motion. In this model, *frictional resistance* is retained, while induced drag and drag due to separation are neglected. Except for pure surge, the order of magnitude of the longitudinal force is only reasonably described in this way. The frictional drag is (van Oortmerssen and Remery 1973)

$$X_{\text{visc}} = -\frac{1}{2}\rho_w C_{dx} S |u| u \quad (5)$$

where C_{dx} is frictional drag coefficient and S area of the under-water hull.

Similarly to lift, a two-dimensional *cross-flow drag* description gives (Glansdorp 1975)

$$Y_{\text{cross-flow}} = \begin{cases} -\frac{1}{2}\rho_w C_{dy} TL \text{sign}(v)[v^2 + r^2 L^2/12] & |x_p| \geq \frac{1}{2}L \\ \rho_w C_{dy} T[x_p v^2 + (x_p^2 - \frac{1}{4}L^2)vr + \frac{1}{3}x_p^3 r^2] \text{sign}(r) & |x_p| < \frac{1}{2}L \end{cases}$$

$$N_{\text{cross-flow}} = \begin{cases} -\frac{1}{12}\rho_w C_{dy} TL^3 |v|r & |x_p| \geq \frac{1}{2}L \\ \frac{1}{2}\rho_w C_{dy} T[(x_p^2 - \frac{1}{4}L^2)v^2 + \frac{4}{3}x_p^3 vr \\ + \frac{1}{2}(x_p^4 - \frac{1}{16}L^4)r^2] \text{sign}(r) & |x_p| < \frac{1}{2}L \end{cases} \quad (6)$$

x_p is the position of zero effective cross-flow, $x_p = -v/r$, and C_{dy} the mean lateral drag coefficient determined from a three-dimensional model test in lateral flow. This model is reasonably good in pure translation, but questionable for rotational motion where actual distribution of lateral drag along the hull is important (English 1970).

The fore-aft symmetry used in the viscous force model may be a crude approximation. Differences in bow and stern sections, trim, appendages, propulsion jets, etc. contribute to a non-symmetric model. Empirical data, or preferably experiments with the particular hull, are usually required to deal with these effects.

(c) Manoeuvring device forces

In addition to conventional manoeuvring devices, main propulsion and rudder, tankers used in offshore loading operations may be equipped with bow and stern lateral thrusters to increase manoeuvrability near the loading terminal. In this analysis active control is not considered. Main propeller demand is zero or equal to a fixed astern thrust value. The rudder is fixed in the neutral (zero) position.

Propulsion and rudder forces are coupled, and, in particular, rudder efficiency depends heavily upon propeller action when ship forward velocity is small. In zero or astern thrust condition, the rudder force is estimated using the method described by van Berlekom (1975) and Brummer *et al.* (1972). For the purpose of analysis, these forces can be considered included in the viscous model of the ship's hull forces.

(d) Wind forces

The wind force consists of viscous shear forces, pressure forces due to separated flow, and lift forces due to circulation. The wind force model is based on the empirical drag coefficients $C^{\text{wind}}(\alpha)$ in surge, sway and yaw (van Oortmerssen and Remery 1973)

$$\left. \begin{aligned} X_{\text{wind}} &= \frac{1}{2}\rho_a C_x^{\text{wind}}(\alpha) A_T V^2 \\ Y_{\text{wind}} &= \frac{1}{2}\rho_a C_y^{\text{wind}}(\alpha) A_L V^2 \\ N_{\text{wind}} &= \frac{1}{2}\rho_a C_\psi^{\text{wind}}(\alpha) A_L L V^2 \end{aligned} \right\} \quad (7)$$

where ρ_a is density of air, A_T and A_L the transverse and lateral exposed wind area, α the angle of attack and, V the relative velocity of wind. Let (v_{wi}, ψ_{wi}) be the wind velocity and direction in fixed coordinates. Then $\alpha = \psi_{wi} - \psi$ and $V^2 = v_{wi}^2 + \text{order}(u, v)$. The order (u, v) terms represent aerodynamic damping. In mooring problems these terms are usually neglected compared with the hydrodynamic damping forces.

(e) *Wave forces*

The mathematical description of slowly varying wave forces has been the subject of extensive research in recent years. It has been found that the excitation forces and moments in irregular waves can be described in terms of the forces and moments in regular waves, and different approaches to this problem have been suggested (Faltinsen and Løken 1978). In this model, the slowly varying wave force is calculated from the second-order transfer function in regular waves as described in Fig. 2 (Hsu and Blenkarn 1970).

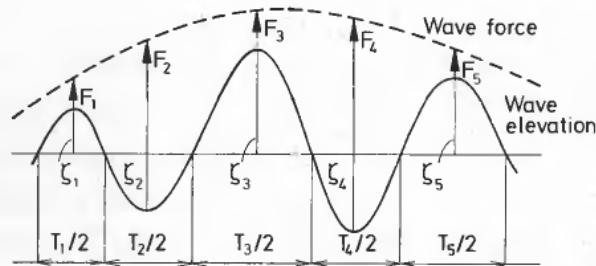


Figure 2. Slowly varying wave force.

Subsequent zero-crossings of the wave define the half-period, $T_i/2$, and the wave height, ζ_i , of a regular wave. The second-order wave force, F_i^{wa} , associated with this regular wave is

$$F_i^{wa} = \frac{1}{2} \rho_w g R^2(T_i) \zeta_i^2 L \quad (8)$$

where g is the acceleration due to gravity and R the second-order wave force transfer function in regular waves. A continuous function is generated by interpolation.

R usually depends on the relative wave heading in a complex way. In this model, a simplified symmetrical relation is used

$$\left. \begin{aligned} X_{wave} &= F_x^{wa} |\cos(\psi_{wa} - \psi)| \cos(\psi_{wa} - \psi) \\ Y_{wave} &= F_y^{wa} |\sin(\psi_{wa} - \psi)| \sin(\psi_{wa} - \psi) \\ N_{wave} &= F_\psi^{wa} \sin 2(\psi_{wa} - \psi) \end{aligned} \right\} \quad (9)$$

where ψ_{wa} is wave direction and F_x^{wa} , F_y^{wa} and F_ψ^{wa} the surge, sway and yaw wave force in head, beam and bow waves respectively. It is emphasized that the errors involved using (9) may be quite large. Alternative and possibly more accurate approximate expressions are given by Faltinsen *et al.* (1979).

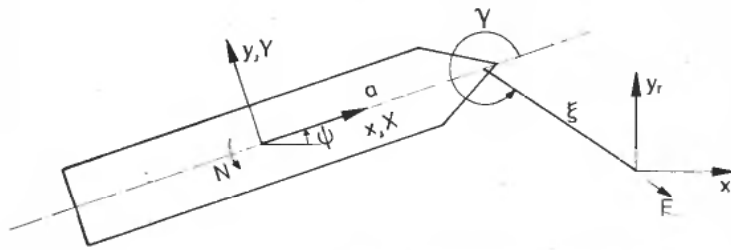


Figure 3. Moored ship coordinates.

(f) Mooring forces

The mooring hawser force, F , acts at the bow in position: $x=a$, (Fig. 3),

$$\left. \begin{aligned} X_{\text{hawser}} &= F \cos \gamma \\ Y_{\text{hawser}} &= F \sin \gamma \\ N_{\text{hawser}} &= aF \sin \gamma \end{aligned} \right\} \quad (10)$$

γ is the hawser direction relative to the ship heading.

2.2. The loading terminal

The variety of loading terminals is such that a general type model of fluid reaction forces on the terminal is not practical. The articulated loading platform (ALP) is used in this study. The ALP is a bottom pivoting, rigid and slender tower with a buoyancy module which gives vertical stability.

For large tankers, the equivalent surge buoy inertia (ALP) is typically 5% or less of the ship inertia. In the low frequency range, the effect of the buoy is therefore to increase mooring system elasticity compared with the elasticity of the hawser alone, and it is easily included in the mooring system model. The high frequency buoy motion, however, is the dominating source of high frequency ship-buoy separation and hawser tension.

2.3. The mooring system

The mooring system, consisting of a single mooring hawser between the ship bow and the buoy, is modelled by its static force-elongation characteristic, f_h , and length in unloaded condition, l_{00} . Hawser tension force is

$$F = \begin{cases} 0 & l \leq l_{00} \\ f_h \left(\frac{l - l_{00}}{l_{00}} \right) & l > l_{00} \end{cases} \quad (11)$$

f_h is usually very non-linear (Woehleke *et al.* 1978) and is modelled by an interpolating curve. When the buoy model is static and the buoy restoring force included

in the mooring model, the hawser tension becomes

$$F = \begin{cases} 0 & \xi \leq l_{00} \\ f_m \left(\frac{\xi - l_{00}}{l_{00}} \right) & \xi > l_{00} \end{cases} \quad (12)$$

where the mooring line length, ξ , is the distance between ship bow and vertical buoy position. $f_m(\cdot)$ is determined numerically from the following implicit relation (small buoy tilt)

$$F = f_h \left(\frac{\xi - l_{00}}{l_{00}} - \frac{F/k_b}{l_{00}} \right) \quad (13)$$

where k_b is the restoring coefficient of the buoy at the hawser connection point.

2.4. The environment

Wind is modelled as a two-dimensional stationary, zero-mean gaussian gust process superimposed on a steady state mean wind. The spectral properties of both gust components are equal and approximations to the turbulence spectrum are proposed by Harris (Sigbjørnson 1975)

$$\Phi_{v_g v_g}(v) = \frac{2\kappa\Lambda\bar{v}_{wi}}{(2+v^2)^{5/6}} \quad (14)$$

with

$$v = \frac{\Lambda\omega}{2\pi\bar{v}_{wi}}$$

Λ and κ are spectrum parameters, \bar{v}_{wi} the mean wind velocity, v_g the gust velocity and v the non-dimensional gust frequency. This is almost the spectrum of a first-order process. A time domain representation which approximates (14) to first order in v^2 is

$$\left. \begin{aligned} \dot{q} &= c_1 q + c_2 z \\ v_g &= c_3(q + z) \end{aligned} \right\} \quad (15)$$

where

$$c_1 = -\frac{2\sqrt{2}\pi\bar{v}_{wi}}{\Lambda}, \quad c_2 = \frac{2\pi\bar{v}_{wi}[\sqrt{(12+5v_0^2)} - \sqrt{2}]}{\Lambda}, \quad c_3 = \frac{\sqrt{(\kappa\Lambda\bar{v}_{wi})}}{\sqrt{[3(2+v_0^2)^{5/6}]}}$$

and z is a zero-mean, gaussian, white noise process with unit variance and v_0 the non-dimensional frequency of linearization.

Irregular waves are described as the sum of regular small amplitude waves with random phase. The amplitude and frequency of each wave component is calculated from a typical ocean wave spectrum (Minkenberg and Gie 1974). If $S_\zeta(\omega)$ is the Pierson-Moskowitz wave spectrum with significant wave height H_s , a simulated

wave amplitude, $\zeta(t)$, is described by

$$\zeta(t) = \sum_{i=1}^n \zeta_i \cos(\omega_i t + \varepsilon_i)$$

with

$$\zeta_i = [2S_{\zeta}(\omega_i)(\omega_i - \omega_{i-1})]^{\frac{1}{2}} \quad (16)$$

$$\omega_i = \left\{ \omega \left| \frac{16}{H^2} \int_0^{\omega} S_{\zeta}(\omega) d\omega = \alpha_i, \omega_{i+1} > \omega_i \right. \right\}$$

where α_i and ε_i are drawn from uniform distributions of random numbers on the interval $[0, 1]$ and $[0, 2\pi]$ respectively.

Current has a constant value.

2.5. Model evaluation and simulation

The general structure of the simulation model is summarized in the Appendix. The model of slowly varying motion dynamics is of sixth order and non-linear. Typical solution curves consist of forced or slightly damped oscillations. Inherent stable oscillations, limit cycles, may also be experienced as a result of the model non-linearities.

Since the model structure is relatively well known, correspondence between model prediction and physical system behaviour is, within reasonable accuracy requirements, a function of the model parameter values available for the actual system. In this study, the model is used to analyse the motion of a 100 000 dwt tanker moored to an ALP in 150 m water depth. A detailed parameter assignment process for the ship has not been carried out, and model parameters are estimates based on published data for similar hulls. Main system data are listed in Table 1 and a comparison of non-dimensional ship coefficients with those of two other tankers are shown in Table 2. Buoy and hawser data are from model test experiments.

<i>Tanker</i>			
Length			250.85 m
Breadth			40.79 m
Depth			22.20 m
Draft	loaded		14.52 m
	ballast	bow	6.32 m
		stern	9.71 m
Displacement	loaded		121852 m ³
	ballast		64442 m ³
<i>Buoy</i>			
Weight (mass)			7.57×10^6 kg
Center of gravity above pivot			52.74 m
Restoring coefficient at hawser level			5.59 ton/m
Hawser connection point above pivot			166.8 m
Natural period			51 s

Table 1. Buoy and tanker main data.

Coefficient	SPM tanker 126 000 dwt		Ship A 282 000 dwt		Ship B 100 000 dwt
	loaded	ballast	loaded	ballast	loaded
$1 - X''_{\dot{u}}$	1.05	1.05	1.060	1.060	1.05
X''_{uu}	-0.0462	-0.0686	-0.0300	-0.0400	-0.0456
$1 + X''_{vr}$	1.90	1.70	1.535	1.337	2.02
$1 - t$	0.8	0.8	0.82	0.81	0.78
$1 - Y''_{\dot{\psi}}$	1.90	1.70	1.973	1.671	2.02
$Y''_{\dot{\psi}} - X''_g$	-0.027	-0.009	-0.081	-0.050	
$1 - Y''_{ur}$	0.695	0.720	0.684	0.686	0.752
Y''_{uv}	-1.119	-0.886	-0.941	-0.864	-1.205
$Y''_{ v v}$	-2.25	-2.35	-2.70	-2.57	-2.385
$Y''_{cc\delta}$	0.200	0.305	0.167	0.200	0.208
$k''_{\dot{\psi}\dot{\psi}} - N''_{\dot{\psi}}$	0.109	0.094	0.109	0.099	0.1232
$N''_{\dot{\psi}} - X''_g$	-0.027	-0.009	-0.061	-0.042	
$N''_{ur} - X''_g$	-0.214	-0.186	-0.196	-0.184	-0.231
N''_{uv}	-0.495	-0.320	-0.495	-0.310	-0.451
$N''_{ v r}$	-0.375	-0.392	-0.354	-0.265	-0.300
$N''_{cc\delta}$	-0.100	-0.153	-0.077	0.093	-0.098

Table 2. Non-dimensional hydrodynamic coefficients compared with published data for 282 000 dwt tanker (van Berlekom *et al.* 1974) and 100 000 dwt tanker (van Berlekom and Goddard 1972). Coefficients are non-dimensionalized according to the 'bis' system (Norrbin 1971).

The model is simulated by integrating the non-linear, differential equations numerically. Since the ratio between the largest and the smallest real part of the system eigenvalues is moderate (typically less than 100), the problem is not considered stiff, and only explicit integration techniques have been tried. Among a fourth-order predictor-corrector method and different order Runge-Kutta methods, the second-order method of Runge-Kutta proved to be the most efficient, yet differences were small. A fixed step-length, usually 1-5 s, have been employed.

3. Analysis of motion in single-point mooring systems

The order and non-linear character of the model described restrict explicit form analytical results to cases involving simplifications and restrictions on the models and solutions. A more general analysis is based on studies of solution curves found by numerical integration of the differential equations with given critical conditions.

Analysis of stability of equilibrium positions is a main topic of this section. The analytical part is restricted to *local* stability since the analysis assumes linearization. By further restricting the excitations to be collinear and neglect system damping, explicit form analytical expressions for the stability requirements are derived.

3.1. Equilibrium positions

When the ship is supported by a single mooring force, the determination of equilibrium positions can be carried out sequentially starting with the equilibrium ship heading.

Let index 0 denote values at equilibrium. Ship heading, ψ_0 , is determined by the equation of moment equilibrium at the mooring hawser connection point

$$N(\psi_0) - aY(\psi_0) = 0 \quad (17)$$

This is a non-linear equation which usually has to be solved numerically. Only solutions $\psi_0 \in [-\pi/2, \pi/2]$ are of interest (Fig. 3). When ψ_0 is calculated, F_0 and γ_0 are determined from $X(\psi_0)$ and $Y(\psi_0)$, and additional forces and positions by using the mooring force characteristics and trigonometric relations.

ψ_0 is determined by environmental forces and lateral manoeuvring forces. Note that astern propulsion does not affect ψ_0 , but can be used to reduce γ_0 . Similarly ψ_0 can be controlled by a lateral thruster, preferably located as near the stern as possible. A bow thruster, on the other hand, is practically useless for controlling mean ship heading.

3.2. Linearized analysis of stability

Linearization of the general low frequency model yields a system of six first-order differential equations, and a sixth order characteristic polynomial for determination of eigenvalues. The stability can be analysed numerically by either solving for the eigenvalues, or using Routh's criterion for stability. Analytical analysis of stability is only feasible under conditions where the characteristic polynomial has a particular simple form. Such a form is obtained if the problem is symmetric, for example if wind, wave and current all come from ahead in a possible equilibrium position. Assume that this condition exists and, for simplicity, that $x_g = a_{y\psi} = 0$ in (1) and (3).

(a) Simplified stability theory

In order to simplify the mooring force description and obtain an explicit expression for the current force, a new set of linear position and velocity coordinates, (ξ, γ) and (v_x, v_y) , are introduced. (ξ, γ) is the mooring line length and direction relative to the ship heading, and (v_x, v_y) is the longitudinal and lateral velocity of the ship over ground. Assume that $\gamma + \psi \in [-\pi/2, \pi/2]$, then

$$\left. \begin{aligned} x_r &= -\xi \cos(\gamma + \psi) - a \cos \psi \\ y_r &= -\xi \sin(\gamma + \psi) - a \sin \psi \end{aligned} \right\} \quad (18)$$

and

$$\left. \begin{aligned} v_x &= u + v_{cu} \cos(\psi_{cu} - \psi) \\ v_y &= v + v_{cu} \sin(\psi_{cu} - \psi) \end{aligned} \right\} \quad (19)$$

completely describe this transformation. The kinematics of motion (2) in new coordinates becomes

$$\left. \begin{aligned} \dot{\xi} &= -v_x \cos \gamma - (v_y + ar) \sin \gamma \\ \xi \dot{\gamma} &= v_x \sin \gamma - (v_y + ar) \cos \gamma - \xi r \end{aligned} \right\} \quad (20)$$

and the symmetric linearized problem becomes

$$\left. \begin{aligned} \dot{\xi} &= -v_x \\ \xi_0 \dot{\gamma} &= -v_y - (a + \xi_0)r \\ \dot{\psi} &= r \\ M_x \dot{v}_x &= X_v v_x + F_\xi \xi \\ M_y \dot{v}_y &= Y_v v_y + Y_r r + F_0 \gamma + Y_\psi^{\text{en}} \psi \\ I_z \dot{r} &= N_v v_y + N_r r + a F_0 \gamma + N_\psi^{\text{en}} \psi \end{aligned} \right\} \quad (21)$$

where M_x , M_y and I_z are virtual masses, $M_x = m + a_{xx}$, etc. $X_v = \partial X / \partial v_x|_{v_x=0}$ is the force derivative in surge due to surge velocity v_x , and similar for the other derivatives. Y_ψ^{en} and N_ψ^{en} are environmental force derivatives including wind, waves and current.

From (21) it is observed that the surge mode is decoupled from the sway-yaw modes. Clearly the ship is stable in surge ($X_v < 0$). The sway-yaw part of the characteristic polynomial becomes

$$\lambda^4 + A\lambda^3 + B\lambda^2 + C\lambda + E = 0 \quad (22)$$

with coefficients

$$\begin{aligned} A &= -\frac{Y_v}{M_y} - \frac{N_r}{I_z} \\ B &= \frac{Y_v N_r - Y_r N_v}{M_y I_z} + F_0 \left[\frac{1}{\xi_0 M_y} + \frac{a^2}{\xi_0 I_z} + \frac{a}{I_z} \right] - \frac{N_\psi^{\text{en}}}{I_z} \\ C &= \frac{F_0}{M_y I_z} \left[\left(1 + \frac{a}{\xi_0} \right) (N_v - a Y_v) - \frac{1}{\xi_0} (N_r - a Y_r) \right] - \frac{Y_\psi^{\text{en}} N_v - N_\psi^{\text{en}} Y_v}{M_y I_z} \\ E &= \frac{F_0}{\xi_0 M_y I_z} (a Y_\psi^{\text{en}} - N_\psi^{\text{en}}) \end{aligned}$$

From Routh local stability is achieved for $A > 0$, $B > 0$, $C > 0$, $E > 0$ and $ABC - C^2 - A^2 E > 0$, and actual values must be inserted to obtain workable expressions.

A particularly interesting case arises if damping is very small, as an approximation, is set to zero. Then $A = C = 0$ and (22) becomes

$$\lambda^4 + B\lambda^2 + E = 0 \quad (23)$$

with solutions

$$\lambda_1 \dots \lambda_4 = \pm \left(-\frac{B}{2} \pm \frac{1}{2}(B^2 - 4E)^{\frac{1}{2}} \right)^{\frac{1}{2}} \quad (24)$$

Assume $B > 0$ (note that $E > 0$ is automatically implied from a stable equilibrium heading, i.e. $\partial/\partial\psi(N(\psi) - aY(\psi)) < 0$ for $\psi = \psi_0$). The eigenvalues are then complex conjugated in pairs and purely imaginary when $B^2 - 4E > 0$, and complex conjugated with one stable and one unstable pair of solutions when $B^2 - 4E < 0$, (Fig. 4).

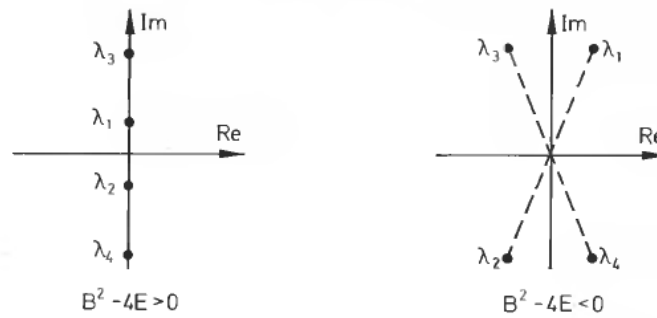


Figure 4. Eigenvalues of symmetric problem without damping.

The critical condition is obviously $B^2 - 4E = 0$, and local stability is achieved for, ($B > 0$).

$$B^2 - 4E > 0 \quad (25)$$

With (25) satisfied, any positive damping stabilizes the system locally. For $B^2 - 4E < 0$ the system is obviously locally unstable without damping. If a positive damping exists, the system may still become locally stable provided the damping is large enough to shift the unstable eigenvalues into the left-half plane. Condition (25) is then unduly restrictive, and stability requirements must be based on the analysis of (22).

By working out condition (25) it becomes

$$f(\xi_0, F_0) = \alpha \xi_0^2 + \beta \xi_0 + \sigma \geq 0 \quad (26)$$

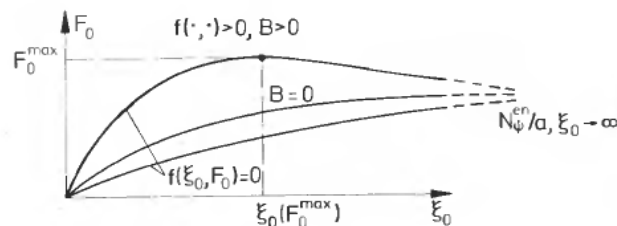
with

$$\alpha = (aF_0 - N_{\psi}^{\text{en}})^2$$

$$\beta = 2F_0[(I_z/M_y + a^2)(aF_0 - N_{\psi}^{\text{en}}) - 2I_z/M_y(aY_{\psi}^{\text{en}} - N_{\psi}^{\text{en}})]$$

$$\sigma = F_0^2(I_z/M_y + a^2)^2$$

The characteristics of $f(\xi_0, F_0) = 0$ and $B = 0$ are sketched in Fig. 5 for $N_{\psi}^{\text{en}} > 0$.

Figure 5. Sketch of stability conditions $B=0$ and $B^2 - 4E=0$.

For hawser tension $F_0 \geq F_0^{\text{max}}$ the system is locally stable for any mooring line length, ξ_0 . When $F_0 < F_0^{\text{max}}$, stability is only possible if $\xi_0 < \xi_1$ or $\xi_0 > \xi_2$, where ξ_1 and ξ_2 are the roots of the equality (26). Only the smaller root is of practical interest and is denoted the critical value, ξ_0^{crit} . ξ_0^{crit} defines a *stability line* for the system, or a

relation between hawser tension and mooring line length which is critical with respect to stability. The solutions are found to be

$$F_0^{\max} = \frac{I_z/M_y Y_{\psi}^{\text{en}} + a N_{\psi}^{\text{en}}}{I_z/M_y + a^2} \quad (27)$$

and

$$\xi_0^{\text{crit}} = F_0 \left\{ \frac{I_z/M_y + a^2}{[I_z/M_y(a Y_{\psi}^{\text{en}} - N_{\psi}^{\text{en}})]^{\frac{1}{2}} + [a[I_z/M_y(Y_{\psi}^{\text{en}} - F_0) - a(a F_0 - N_{\psi}^{\text{en}})]]^{\frac{1}{2}}} \right\}^2 \quad (28)$$

the inverse function is

$$F_0^{\text{crit}} = \xi_0 \left\{ \frac{[I_z/M_y(a Y_{\psi}^{\text{en}} - N_{\psi}^{\text{en}})]^{\frac{1}{2}} + [a[I_z/M_y Y_{\psi}^{\text{en}} + (\xi_0 + a) N_{\psi}^{\text{en}}]]^{\frac{1}{2}}}{I_z/M_y + a(\xi_0 + a)} \right\}^2 \quad (29)$$

In the collinear case, $\gamma_0 = 0$ and $\psi_0 = \psi^{\text{en}} + \pi$, the hawser tension is the algebraic sum of longitudinal environmental force, X^{en} , and astern thrust, T_a , i.e. $F_0 = X^{\text{en}} + T_a$, and (27)–(29) is a relation between astern thrust and mooring line length.

If $N^{\text{en}} < 0$, then $f(\xi_0, F_0) > 0$ for any F_0 provided $\xi_0 > \xi_0^{\max}$. However, both F_0^{\max} and ξ_0^{\max} are small and without practical interest.

The main result of this analysis is

If $F_0 > F_0^{\max}$ the ship is locally stable for any mooring line length.

When $F_0 < F_0^{\max}$ the ship is locally stable if $\xi_0 < \xi_0^{\text{crit}}$.

The results (27) and (28) are equal to those presented by Faltinsen *et al.* (1979). From the formulae it follows that stability increases when F_0^{\max} decreases, i.e. for a large and N_{ψ}^{en} small, and similarly when ξ_0^{crit} increases, i.e. F_0 large, a and I_z/M_y large and Y_{ψ}^{en} small.

(b) Numerical results

Wind and wave parameter values are taken from (OCIMF 1977) and Faltinsen and Løken (1978). Mean wave drift forces were not found to create any stability problem in this analysis. Calculated values of F_0^{\max} were less than hawser tensions due to waves. Values for F_0^{\max} and $\xi_0(F_0^{\max})$, (see Fig. 5), for wind and current are given in Table 3.

Units used are ton, meter, degree and second.

	Wind		Current	
	F_0^{\max}/v_{w1}^2	$\xi_0(F_0^{\max})$	F_0^{\max}/v_{cu}^2	$\xi_0(F_0^{\max})$
Ballast	0.109	940	18.0	2280
Loaded	0.0027	21	50.5	5680

Table 3. Necessary hawser tension and worst condition mooring line length for unconditional local stability of tanker in wind and current.

A relatively large level of hawser tension may be necessary if unconditional local stability is required. Furthermore, in terms of astern thrust, current excitation in loaded conditions seems to be the worst condition ($F_0 \approx T_a$ in current). The small values in wind, loaded condition, is due to $N_{\psi}^{w1} < 0$, which is an extremely stable condition.

For practical values of mooring line lengths, the stability lines, in terms of astern thrust to velocity of excitation squared, are drawn for wind (Fig. 6), and current (Fig. 7).

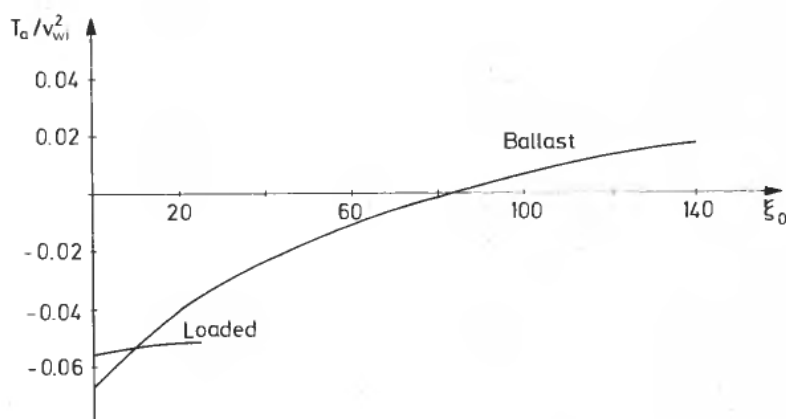


Figure 6. Stability lines in wind.

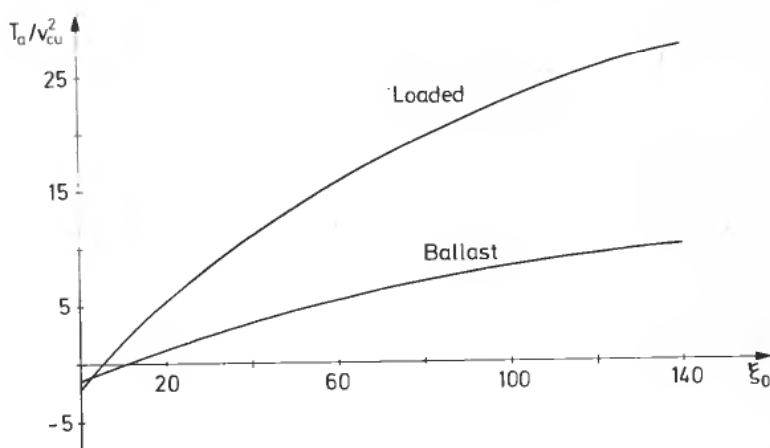


Figure 7. Stability lines in current.

The effect of damping has been studied by comparison with results from the stability polynomial, (22), using Routh's criterion. With wind excitation, the difference was negligible (aerodynamic damping small) while hawser tension or astern thrust requirement was significantly reduced in current as a result of hydrodynamic damping (Fig. 8).

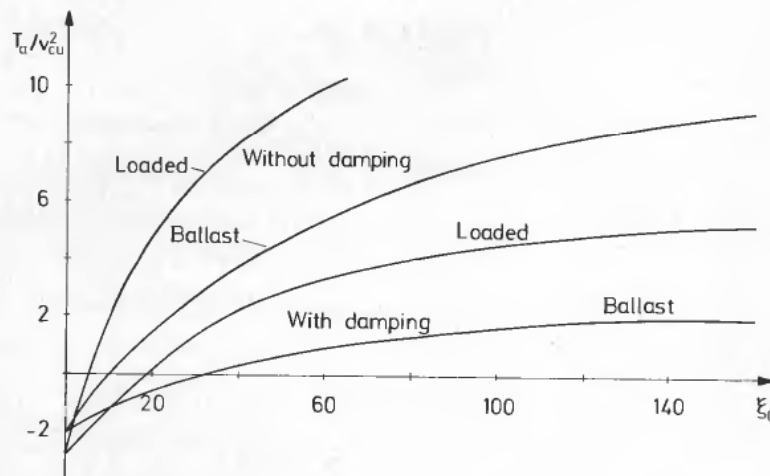


Figure 8. Effect of damping on stability in current.

It is emphasized that ξ_0 includes both hawser and buoy elasticity and may be considerably larger than zero tension separation distance.

An analysis of stability of equilibrium positions for the general linearized sixth-order system have been carried out by solving the eigenvalue problem numerically. The results of this study are similar to those described by Wichers (1976). Stability increases with increasing angle between excitation components, wind, waves and current, and with increasing angle of attack when excitations are collinear. Hawser length and tension have the same influence upon stability as for the simplified system already described.

3.3. Evaluation of linearized analysis—non-linear effects

Stability in linear (and linearized) systems implies local asymptotic stability. If the linearized system is unstable, the ship goes into stable oscillations in a limit cycle. Global or unconditional asymptotic stability in a non-linear system is an equal or stronger requirement than local stability (by assumption this system definition does not allow for hawser breakage). A suitable Lyapunov function for this problem has not been established, and the analysis is therefore based on numerical experiments with large motion amplitudes using simulation. The results showed that the linearized stability line in current (Fig. 7) is indeed a global asymptotic stability line. The same, however, is not true in wind, and the global asymptotic stability line, as found from simulations, is shown in Fig. 9.

This increase in stability requirement in wind is probably due to the non-linear hydrodynamic force reactions not present in the linearized analysis. It is therefore interesting to observe that while hydrodynamic damping is stabilizing in current, it has an opposite effect in wind, compared with the simplified linearized analysis.

When the ship is in stable oscillations in a limit cycle, the motion is completely determined by the non-linear properties of excitation, damping and mooring system forces. Frequently, the motion shows a combined fish-tailing and galloping form (Fig. 10).

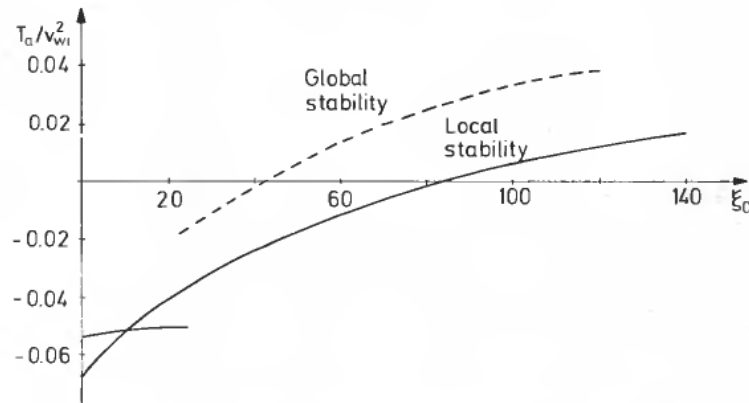


Figure 9. Effect of non-linearities on stability in wind.

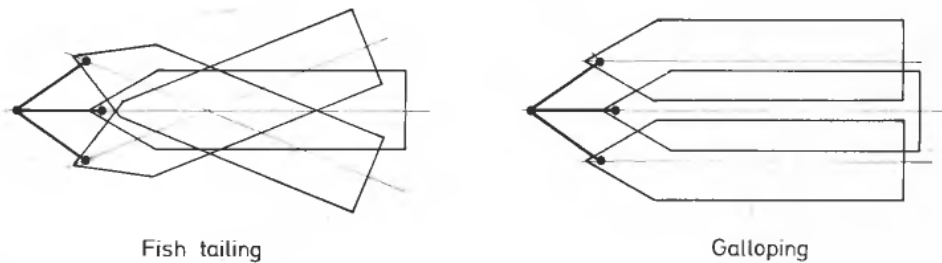


Figure 10. Characteristic motions of moored ship.

The tendency is that motion amplitudes in stable oscillations increase with hawser length and decrease with increasing hawser tension. Furthermore, motions are typically larger in wind than in current. An example is presented in Figs. 11 and 12, showing yaw motion and position plot for the ballasted tanker with zero astern thrust and 55 m separation distance. Wind is the main destabilizing excitation.

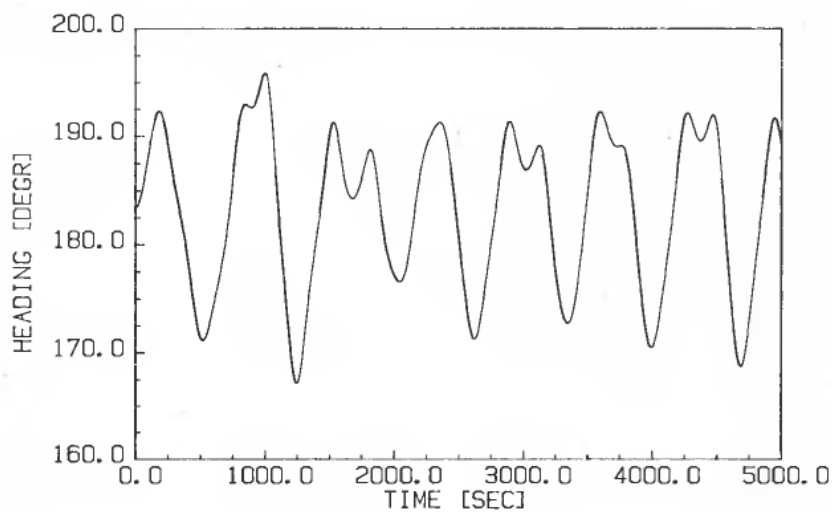


Figure 11. Yaw motion of ship in stable oscillations.

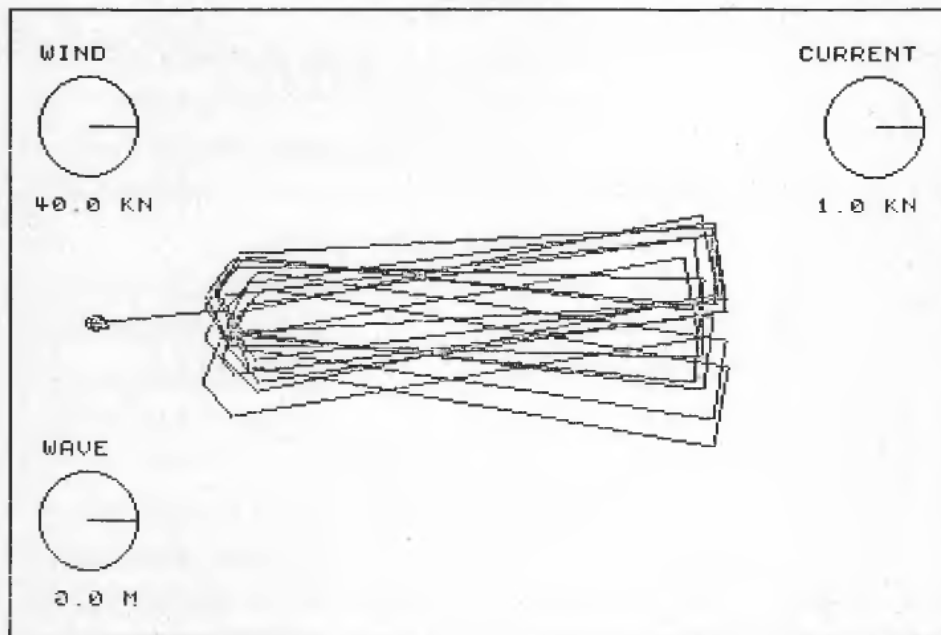


Figure 12. Position plot of ship in stable oscillations.

3.4. Motion response to time varying excitations

The low frequency components in wind and wave drift forces excite the slow ship motions when they coincide or near coincide with one or more of the characteristic system periods. Increased astern thrust generally reduces low frequency motions; however, increasing amplitudes have also been observed during simulations, which are probably due to some resonance phenomenon.

Only modes which have relatively small damping are excited. In an asymptotically stable system, low frequency motions are therefore mainly in surge, and only when the angle of attack of wind or waves is small.

In the last example, the combined effect of high and low frequency motions from time varying excitations are illustrated.

Example

Excitation:	wind:	20 m/s, 315°
	gust:	$\sigma_v = 2.4$ m/s $\sigma_\psi = 3.4^\circ$
	wave:	$H_{\frac{1}{3}} = 5.5$ m, 0° P.M. spectrum
	current:	0.25 m/s, 315°
Equilibrium position:	heading:	$\psi_0 = 150.3^\circ$ $\gamma_0 = -3.9^\circ$
	mooring line:	$\xi_0 = 74.1$ m $l_0 = 64.8$ m $l_{00} = 55.0$ m $F_0 = 50.9$ ton

astern thrust: $T_a = 15.0$ ton

Characteristic periods and damping: 279 s, 2.0% of critical
375 s, 6.2% of critical
599 s, 19.1% of critical

Ship yaw motion, ψ ($^\circ$), and hawser tension, F (ton), are shown in Figs. 13 and 14. The high frequency component in F is shown more clearly in expanded time scale (five times) in Fig. 15.

Maximum tension is about 150 ton and low frequency yawing has double amplitudes of 20–25° (double amplitude of relative hawser direction, γ , is 50°). The slow oscillations in this example are dominated by the second-order wave forces in surge and yaw. These forces are uncertain and possibly too large.

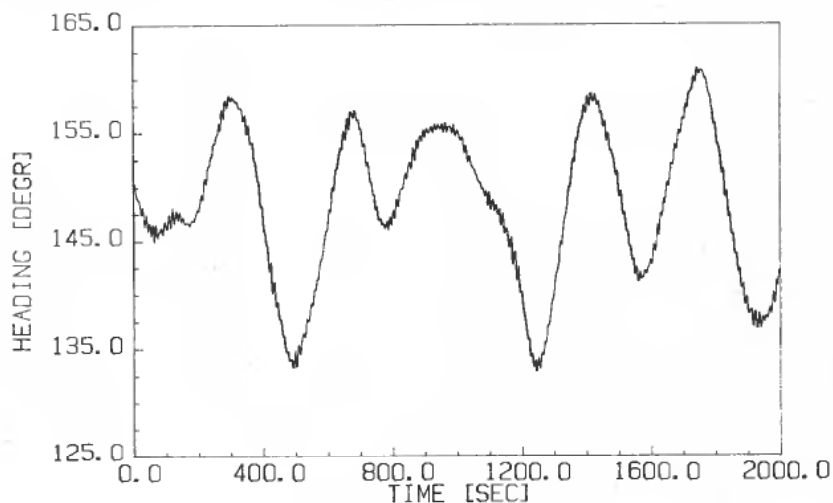


Figure 13. Yaw motion of ship to time varying excitations.

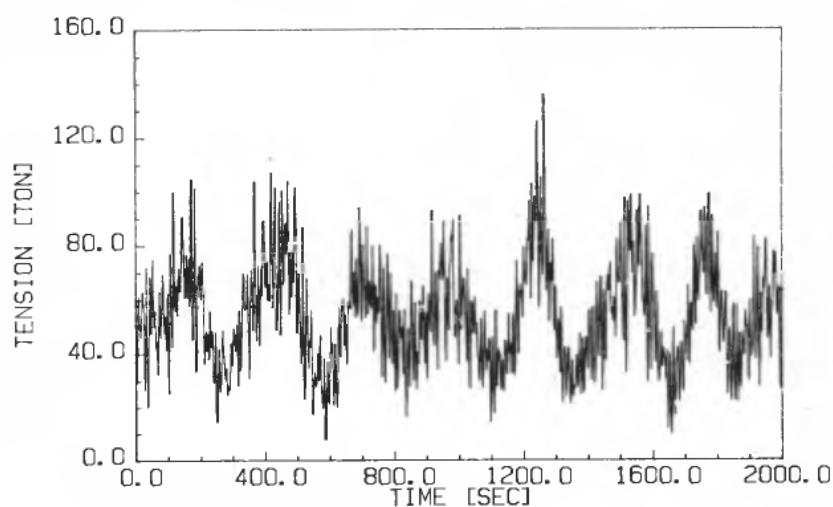


Figure 14. Hawser tension to time varying excitations.

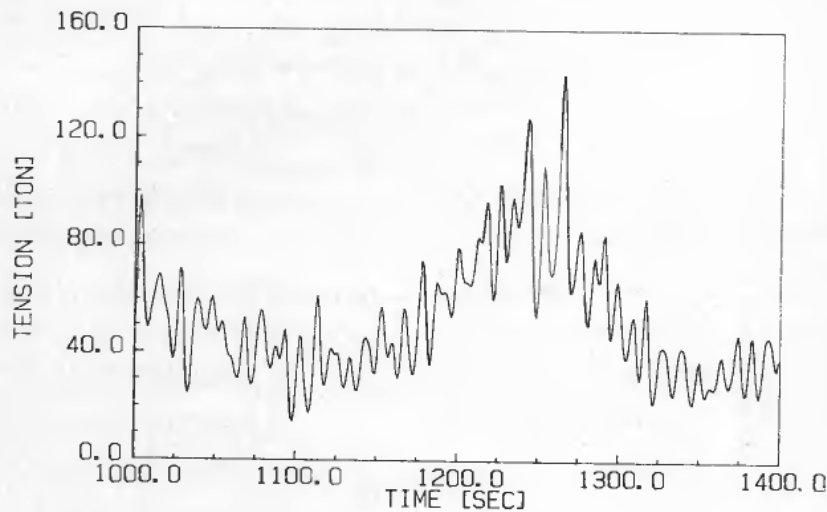


Figure 15. Hawser tension to time varying excitations. Expanded time scale.

4. Conclusion

A mathematical model for analysis of motions and mooring forces in single-point mooring systems has been described. Some general tendencies of ship stability in single-point mooring are given by a single formula assuming small motion amplitudes and zero damping. More accurate analysis requires estimation of hydrodynamic damping forces. Non-linear effects are significant for prediction of asymptotic stability in wind. Low frequency wind and wave force variations excite the slow motions in the system when the direction of ship and excitations are collinear.

ACKNOWLEDGMENTS

This work has been sponsored by the Royal Norwegian Council for Scientific and Industrial Research and by Kongsberg Våpenfabrik. The author also wishes to thank Statoil for submission of General Arrangement data and results from model tests, and Det norske Veritas for providing relevant ship responses in waves.

Appendix

Model of slowly varying motions of ships in single-point mooring (symbols and detailed force descriptions are given in the text).

Kinematics:

$$\dot{x}_r = u \cos \psi - v \sin \psi + v_{cu} \cos \psi_{cu}$$

$$\dot{y}_r = u \sin \psi + v \cos \psi + v_{cu} \sin \psi_{cu}$$

$$\dot{\psi} = r$$

Dynamics:

$$m(\dot{u} - vr - x_g r^2) = X_{id} + X_{visc} + X_{wind} + X_{wave} + X_{hawser} + X_{manoeuvring}$$

$$m(\dot{v} + ur + x_g \dot{r}) = Y_{id} + Y_{lift} + Y_{cross-flow} + Y_{wind} + Y_{wave} + Y_{hawser} + Y_{manoeuvring}$$

$$mk_{\psi}^2 \dot{r} + mx_g(\dot{v} + ur) = N_{id} + N_{lift} + N_{cross-flow} + N_{wind} + N_{wave} + N_{hawser} + N_{manoeuvring}$$

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